Installation Guide | Flushline, Shadowline & Archiline

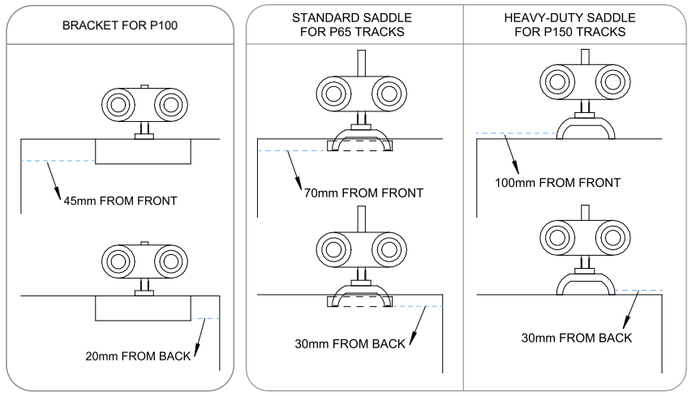
STUD OPENING SIZE FOR FLUSHLINE, SHADOWLINE AND ARCHILINE:

Width: Door width x 2 and add 35mm
(for double doors, only add the 35mm once).

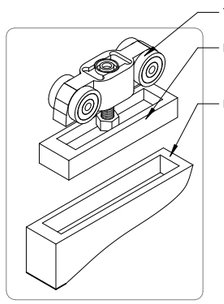
Height: Door height plus 60mm for standard track

This allowance leaves room to level the unit and pack it in place.

1. Slide the trolleys into the track (Detail A). If using Soft-Close, it is easier to insert it into the track at this stage, although it can be inserted or removed through the click-in plate later. **However, the Soft-Close actuator MUST be inserted into the top slot of the track at this stage.**
2. Attach the head track to the frame using the predrilled holes.
3. If using a closing jamb, check for plumb, cut it to size if required, and fix it to the head track.
4. Fit the unit into place, ensuring it is plumb and square.
5. Pack the unit to finished floor level and secure it to the studwork. For Full-height applications, level the unit to the finished ceiling level. If possible, fix the head track to the stud above through the outside flanges (Detail A).
6. Fit the saddles or brackets to the door as follows:
   P100 tracks: Rebate the door for the bracket so that the bracket sits flush with the top of the door.
   P150 tracks: The saddle **MUST NOT** be rebated into the door, as the bolt head will not fit into the saddle.
   P65 tracks: The saddle must be rebated 7mm into the door.
   Aluminium doors: Secure the two saddles where the stiles finish.
7. Install the door and check its operation before cladding.
8. Clad the wall, ensuring fixings penetrate to, but not through, the nogging rails.
9. Fix the bottom track through the centre of the track. **Use countersunk head screws that do not protrude more than 4mm above the aluminium bottom track to ensure they do not obstruct the door** (Detail B).
10. Complete the finish as follows:
    Flushline: Fit beads to the 90x25mm rebated timber closing jamb (Detail C). Fix finishing beads over the split jamb and head track. Secure with bugle head screws, ensuring the screw heads sit below the finishing level.
    BEADS ONLY SUPPLIED WITH FLUSHLINE
    Shadowline: Finish with Shadowline beads (not supplied with the unit).
    Archiline: Finish with your choice of architrave (not supplied with the unit).



REMEMBER:
Drilling, nailing and screwing produce aluminium filings and swarf. Vacuum these away to ensure smooth operation and a long service life for the trolleys.



BRACKET FOR P100

SADDLE FOR P150 & P65

